

**Production Chemicals**

## Hydrogen Sulfide Scavengers Triazines for H<sub>2</sub>S Control



Hydrogen sulfide (H<sub>2</sub>S) is a flammable, colorless gas that is toxic even at low concentrations. This gas and its corrosive byproducts not only pose a serious risk to oilfield production, but to the health and safety of field personnel as well. Choosing a consistent quality product to remove H<sub>2</sub>S is essential.

Hexion offers H<sub>2</sub>S scavenger products that are specifically designed for the oil and gas industry. We pair strategically placed manufacturing plants with our new product development, dedication to quality, and customer service to continue to lead the industry.

Whether it's a base product or customized finished blend, we can meet the demands of your growing business.

**Key Features and Typical Benefits**

- Ability to manufacture both MEA and MMA triazines
- Over 25 years of manufacturing experience
- Global footprint (North America, Latin America, Europe, and Asia-Pacific)
- Able to support large volume requirements
- Ability to meet short lead times
- Capability of handling flammable products
- Robust quality assurance and quality control support

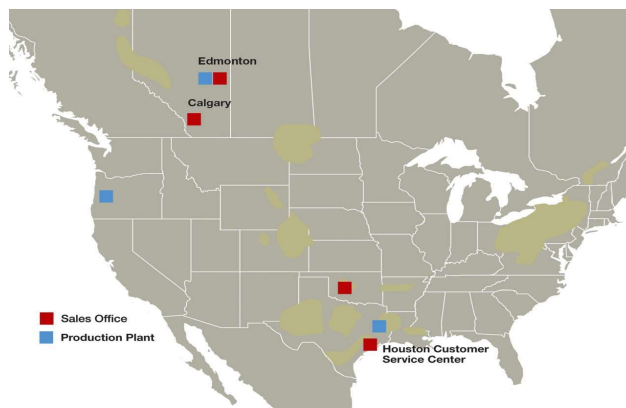
Hexion - Hydrogen Sulfide Scavengers	
MEA Triazines	MMA Triazine
40% Active MEA Triazine	40% Active MMA Triazine
42% Active MEA Triazine	
50% Active MEA Triazine	
52% Active MEA Triazine	
60% Active MMA Triazine	
70% Active MEA Triazine	
75% Active MEA Triazine	
78% Active MEA Triazine	
80% Active MEA Triazine	

**Products are Used for H<sub>2</sub>S Scavenging in:**

- Crude Oil
- Natural Gas
- Liquefied Petroleum Gas (LPG)
- SAGD
- Water Treatment

**Typical Treatments Occur at:**

- Wellsites
- Ships
- Tank Trucks
- Storage Tanks
- Production Platforms
- Railcars
- Pipelines
- Refineries

**North American Manufacturing and Sales Network**


Hexion continues to expand capacity near the major energy production areas in North America to meet the industry's increasing need for hydrogen sulfide scavengers.



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